



Step Storage Cart for Reebok® Step



Limited Warranty

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Safety

Please follow these guidelines when using this product:

- Read all instructions carefully before using.
- Assemble this product in an open area that is free from obstructions.
- Inspect the product for damage before each use. Do NOT use if damaged—contact Power Systems Customer Service for warranty/replacement information.
- This product is not a toy.
- This product is intended for use only as described in this document. Other uses are not recommended and could void the warranty.
- Power Systems Inc. assumes no liability for injuries, accidents, or damages that may occur with the use or misuse of this product.

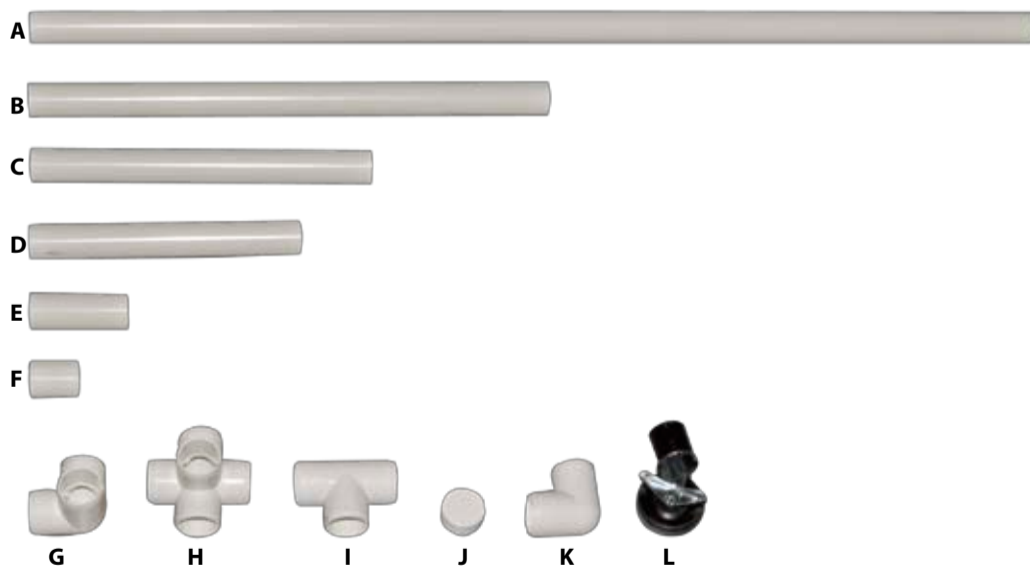
Tools Required

- Rubber mallet
- Wooden block

Optional: PVC glue – Power Systems recommends gluing all connections for a secure and optimal performance.

Parts Included	Quantity
A – 50" PVC pipe	8
B – 24¾" PVC pipe	6
C – 15¾" PVC pipe	8
D – 12¼" PVC pipe	3
E – 4¼" PVC pipe	6
F – 2" PVC pipe	4
G – 3-way L connector	6
H – 5-way X connector	8
I – T connector	4
J – Cap	4
K – Elbow connector	2
L – Caster	8

Lay out components in an open area and verify all parts are present (see Parts). If any items are missing, please contact our customer service department at 1-800-321-6975 for assistance.



Parts

Note: If a pipe end will not fit into a socket, use a ruler, safety knife, or other similar edge to gently scrape the perimeter of the socket to remove any burrs from the manufacturing process. If you still experience problems after cleaning the socket, please contact Power Systems for service.

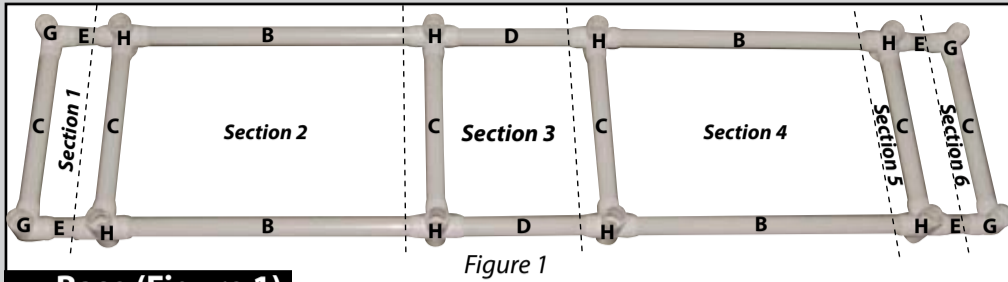


Figure 1

Base (Figure 1)

Assemble the base portion of the frame by working left to right.

SECTION 1

Step 1
Insert each end of a 15¾" PVC pipe (C) into a 3-way L connector (G). Tap connectors firmly into position.

Step 2
Insert a 4¼" PVC pipe (E) into each connector (G) already in place. Tap firmly into position.

SECTION 2

Step 1
Insert each end of a 15¾" PVC pipe (C) into a 5-way X connector (H). Tap connectors firmly into position.

Step 2
Insert a 24¾" PVC pipe (B) into each connector (H) already in place. Tap firmly into position.

Step 3
Attach Section 2 to Section 1 by joining connectors (H) to open ends of 4¼" PVC pipe (E) and tapping firmly into position.

SECTION 3

Step 1
Insert each end of a 15¾" PVC pipe (C) into a 5-way X connector (H). Tap connectors firmly into position.

Step 2
Insert a 12¼" PVC pipe (D) into each connector (H) already in place. Tap firmly into position.

Step 3
Attach Section 3 to Section 2 by joining connectors (H) to open ends of 24¾" PVC pipe (B) and tapping firmly into position.

SECTION 4

Step 1
Insert each end of a 15¾" PVC pipe (C) into a 5-way X connector (H). Tap connectors firmly into position.

Step 2
Insert a 24¾" PVC pipe (B) into each connector (H) already in place. Tap firmly into position.

Step 3
Attach Section 4 to Section 3 by joining connectors (H) to open ends of 12¼" PVC pipe (D) and tapping firmly into position.

SECTION 5

Step 1
Insert each end of a 15¾" PVC pipe (C) into a 5-way X connector (H). Tap connectors firmly into position.

Step 2
Insert a 4¼" PVC pipe (E) into each connector (H) already in place. Tap firmly into position.

Step 3
Attach Section 5 to Section 4 by joining connectors (H) to open ends of 24¾" PVC pipe (B) and tapping firmly into position.

SECTION 6

Step 1
Insert each end of a 15¾" PVC pipe (C) into 3-way L connector (G). Tap connectors firmly into position.

Step 2
Attach Section 6 to Section 5 by joining connectors (G) to open ends of 4¼" PVC pipe (E) and tapping firmly into position.

Vertical Posts & Front Stabilizing Pegs (Figure 2)

Step 1
Insert a 50" PVC pipe (A) into each of the connector sockets at the back and sides of the base and tap firmly into position.

Step 2
Insert a 2" PVC pipe (F) into each of the remaining four (4) sockets at the front of the base and tap firmly into position.

Step 3
Place caps (J) onto the exposed pipe ends (F) and tap firmly into position.

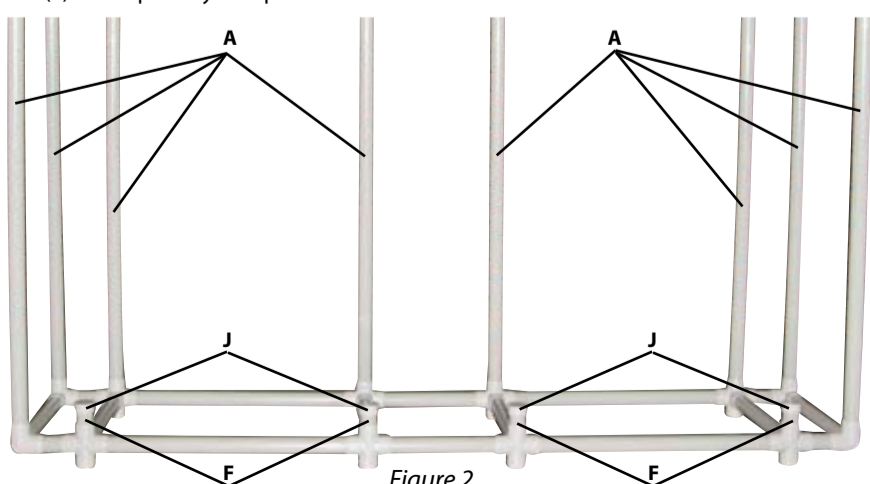


Figure 2

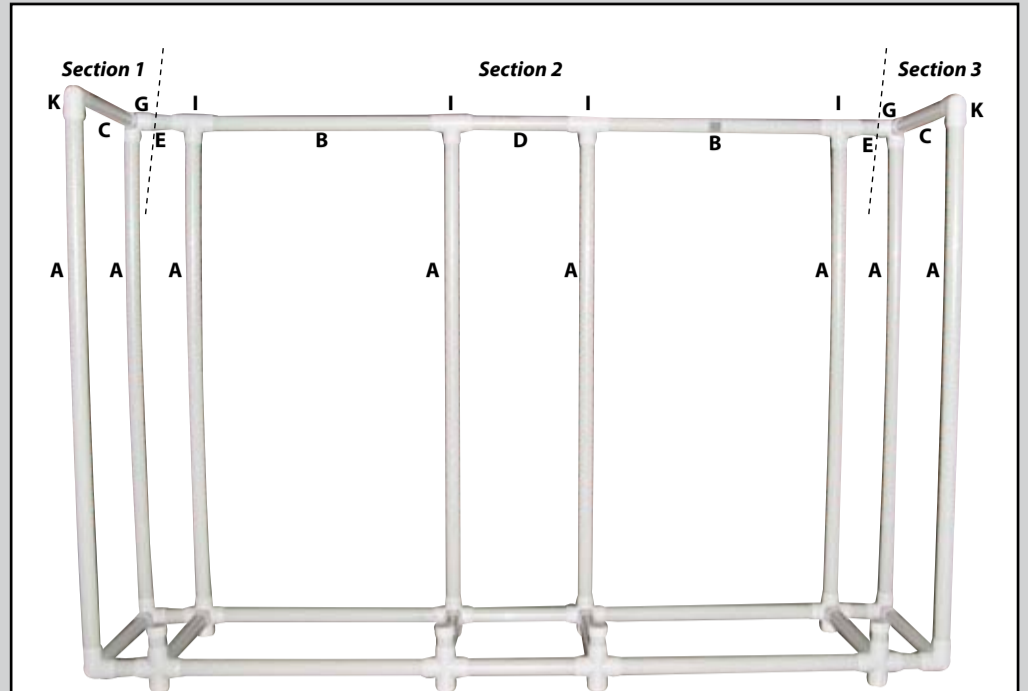


Figure 3

Top Support Rails (Figure 3)

Assemble the top support rails by working left to right.

SECTION 1

Step 1
Insert a 15¾" PVC pipe (C) into an elbow connector (K) and a 3-way L connector (G). Tap connectors firmly into position.

Step 2
Attach Section 1 to the vertical posts by placing it directly onto the exposed ends of the 50" PVC pipes (A) and tapping it firmly into position.

SECTION 2

Step 1
Insert a 4¼" PVC pipe (E) into a T connector (I). Then insert a 24¾" PVC pipe (B) into the other end of connector (I). Insert the exposed end of pipe (B) into another connector (I). Insert a 12¼" PVC pipe (D) into the other end of the connector (I). Insert the exposed end of pipe (D) into another T connector (I). Insert a 24¾" PVC pipe (B) into connector (I). Insert exposed end of pipe (B) into the remaining T connector (I). Insert remaining 4¼" PVC pipe (E) into the connector (I). Tap all connections firmly into position.

Step 2
Attach Section 2 to the frame by inserting open end of 4¼" PVC pipe (E) into 3-way L connector (G). Insert open sockets of T connector (I) onto the exposed ends of 50" PVC pipes (A) along the back of the frame. Tap all connections firmly into position.

SECTION 3

Step 1
Insert a 15¾" PVC pipe (C) into an elbow connector (K) and a 3-way L connector (G). Tap connectors firmly into position.

Step 2
Attach Section 3 to the frame by joining connector (G) with 4¼" PVC pipe (E) and 50" PVC pipe (A) at the back corner and placing connector (K) onto pipe (A) at the front corner. Tap all connections firmly into position.

Casters (Figure 4)

Step 1
Lay the rack on its back and press the casters (L) into the open sockets under the frame. When all casters are in position, place the rack upright.

Step 2
To lock and unlock the casters, press the lever on each as indicated.



Figure 4